



5756

**THERMOSTAT AND WATER PUMP WITH INSTALLATION COMPS,  
CLASSIFIED ENGINE**

**02B**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	422312	1	Water pump		REPLACED BY HOSE 192618, L=1000MM.
	3803205	1	Circ. pump, exch		Exchange unit
2	422148	1	· Shaft	IK	
3	421306	1	· Wear ring	IK	
4	1542833	1	· Sealing ring	IK	
5	70913	1	· Deflector	IK	
6	181670	1	· Ball bearing	IK	
7	844379	1	Water pump		FOR TURBO COMPRESSOR WITH ROTOR 842063.. ALT.QTY.DEPENDING ON HOW MANY TEMP.SENSORS AND THERMOSWITCHES THAT ARE INSTALLED.
				02B-0200	
8	423127	1	Gasket	IK	
9	955542	6	Screw		
10	940162	2	Screw		
11	942336	8	Spring washer		
12	837185	1	Thermostat housing		
13	952077	4	Plug		
14	914396	1	Plug		EARLY TYPE
15	836169	1	Gasket		EARLY TYPE
16	821853	1	Gasket	IK	
17	467014	3	Thermostat		76%Z9C EARLIER PROD
	824200	3	Thermostat		70%Z9C EARLIER PROD
	1544389	3	Thermostat		70%Z9C LATER PROD
	1544297	3	Thermostat		76%Z9C LATER PROD
18	416033	3	Sealing ring	IK	
19	422552	1	Cover		
20	191652	6	Screw		
21	942336	6	Spring washer		
22	820725	2	Hose		
23	820728	1	Bracket		
24	940115	2	Screw		
25	940097	2	Washer		
26	955560	1	Screw		
27	423125	1	Pulley		
28	181538	1	Ball bearing	IK	
29	422202	1	Spacer sleeve		
30	11013	1	Ball bearing	IK	
31	914462	1	Lock ring		
32	422499	1	Pulley		
33	422493	1	Hub		
34	951969	1	Pin		
35	843599	1	Pulley, 2 GROOVES		FOR 827021.
36	940159	4	Screw		
37	940186	4	Screw		
38	941907	4	Spring washer		
39	207811	1	Lever		
	422628		Lever		CAN ALT. BE USED ON SPEC. 867096.
40		1	AUTOMATIC BELT TENSIONER		REPLACED BY 1EA 837455, 13516 L=100MM.
				02B-0250	
41	411670	1	Pulley		
	465328	1	Pulley		CAN ALT. BE USED ON SPEC. 867096.
42	1544092	1	Ball bearing		(181430)
43	914533	1	Snap ring		
44	914462	1	Lock ring		
45	953583	1	Stud		
46	941911	1	Spring washer		
47	955828	1	Nut		
48	420416	1	Protecting plate		
49	423137	1	Riser		FOR TURBOCOMPRESSOR WITH ROTOR 842832.
	423137	1	Riser, PIPE BEND		(843601). FOR TURBO COMPRESSOR WITH ROTOR 842063.

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49					REPL BY 423137
50	423138	1	Gasket	IK	
51	955540	2	Screw		FOR 820967.
	955540	1	Screw		L = 70 MM. FOR 827021.
	955537	1	Screw		L = 51 MM. FOR 827021.
52	942336	2	Spring washer		
53	947961	1	V-belt set		L = 2X1225 MM
54	947950	1	V-belt		L = 825 MM. REPLACED BY 1EA 842029 AND 1EA 842028.
	958301	1	V-belt		L = 775 MM. REPLACED BY 837000 AND 1EA 898683.
	958310	1	Drive belt		L = 1000 MM. REPLACED BY 1EA 842042, 1EA 842044, 1EA 837863, 2EA 940100, 2EA 941906
55	949313	1	V-belt set		L = 2X1325 MM. FOR 827021.
	875667	1	Repair kit		SEE GROUP 10A. FOR 820967.
	875661		Repair kit		SEE GROUP 10A. FOR 827021.